

Kitemark™ Certificate

This is to certify that:

Iceni Windows Ltd
Unit 3L
Moss Road
Freebournes Industrial Estate
Witham
CM8 3UW
United Kingdom

Holds Certificate Number:

KM 661007

In respect of:

BS 7412 / PAS 24
Enhanced Security PVCU Windows Fabricator

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.



For and on behalf of BSI:

Gary Fenton, Global Product Certification Director

First Issued: 22/02/2017

Latest Issue: 22/02/2017



Kitemark™ Certificate

No. KM 661007

BS 7412:2007 / PAS 24:2012 – Enhanced security performance requirements for window assemblies.

This Certificate covers the fabrication of windows from the range of profiles and components supplied by Rehau Ltd under Certificate Number KM 76189.

System(s):	Rehau Total 70 Window System
Fabrication and Installation:	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): Rehau Technical Manual Rehau Total 70 Window System PAS 24 Manufacturing Specification
Fabrication Options:	Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints
Hardware Options:	Multipoint locking only
Glazing Options:	Double glazed only Internally or externally beaded
Ventilation:	None
Window Types:	Top Hung windows Side Hung windows Tilt/turn windows Fully reversibles Fixed windows Multilight windows consisting of opening light(s) and/or fixed light(s)

First Issued: 22/02/2017

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To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated [online](#).

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.
A member of BSI Group of Companies.

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Size Limitations and Performance Characteristics Rehau Total 70 Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Area (m2) - Maximum	Friction Stays (up to and including)	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009 (except *)
Top hungs Reinforced	1200	1200	-	24"	-	-	-	-	2800 Special*
Top hungs Unreinforced	1300	600	-	24"	-	2	9A	5	2000
Side hungs Reinforced	700	1350	-	16"	-	-	-	-	2800 Special*
Side hungs Unreinforced	600	1200	-	16"	-	2	9A	5	2000
Tilt/Turns Reinforced	1100	1500	-	-	-	-	-	-	2800 Special*
Tilt/Turns Unreinforced	1200	1200	-	-	-	4	E900	E2400	2400
Fixeds Reinforced	2400	2400	3.84	-	-	-	-	-	2800 Special*
Fully reversibles	1220	1220	-	-	-	4	E1050	E2400	2400
Multilight casements Reinforced	2400	2400	2.98	-	1350	-	-	-	2000 Special*
Multilight tilt/turns Reinforced	2500	2500	3.98	-	1500	-	-	-	2800 Special*

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